

Filament color chart

Color reference by filament family

azurefilm

PLA Original

	HEX*	Closest Pantone*
	Color estimate	Estimated match
 Anthracite FP171-7016	#5F5E5C*	PANTONE 4195 C*
 Army Green FP171-6003	#55593E*	PANTONE 7764 C*
 Black FP171-9005	#323336*	PANTONE 426 C*
 Blue FP171-5015	#509DD9*	PANTONE 2171 C*
 Brown FP171-1011	#C99430*	PANTONE 7563 C*
 Caribbean Green FP171-6027	#60CDBD*	PANTONE 570 C*
 Champagne FP171-1015	#CBBA9A*	PANTONE 4248 C*
 Champagne gold FP171-1004	#D5A84C*	PANTONE 4025 C*
 Coral Red FP171-3018	#E94651*	PANTONE 4058 C*
 Cyan FP171-5010	#77BBD4*	PANTONE 7458 C*
 Emerald FP171-6004	#2D5C69*	PANTONE 2181 C*
 Foggy White FP171-9016	#E1DAD1*	PANTONE Warm Gray 1 C*
 Fuchsia Pink FP171-4007	#ED3F98*	PANTONE 212 C*
 Galaxy Black FP171-9004	#282828*	PANTONE 426 C*

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PLA Original Continued

	HEX*	Closest Pantone*
Color estimate	Estimated match	
 Gold FP171-1036	#846A3B*	PANTONE 7560 C*
 Green FP171-6018	#4DDC2F*	PANTONE 2287 C*
 Grey FP171-7001	#878F9A*	PANTONE 6219 C*
 Lagoon FP171-6001	#1A7660*	PANTONE 3295 C*
 Light Green FP171-6019	#81E642*	PANTONE 7488 C*
 Light Grey FP171-7035	#CDCDCD*	PANTONE Cool Gray 2 C*
 Litho White FP171-9012	#E2E2E2*	PANTONE 663 C*
 Magenta FP171-4003	#DF366F*	PANTONE 205 C*
 Marble FP171-9006	#FDFFF7*	PANTONE Cloud Dancer 11-4201 TCX*
 Mint Green Pastel FP171-6019P	#D1F8EE*	PANTONE 573 C*
 Navy Blue FP171-5003	#272E5D*	PANTONE 2119 C*
 Neon Lime FP171-1028	#C8F200*	PANTONE 2297 C*
 Neon Orange FP171-2007FL	#FFB200*	PANTONE 7549 C*
 Neon PINK FP171-3017	#CB555D*	PANTONE 7418 C*

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PLA Original Continued

	HEX*	Closest Pantone*
Color estimate	Estimated match	
 Neon Red FP171-3024FL	#FF2D21*	PANTONE Bright Red C*
 Neon Yellow FP171-1026FL	#FFFF00*	PANTONE 3945 C*
 Orange FP171-2008	#F16108*	PANTONE 1585 C*
 Pastel Baby Blue FP171-5012	#8DDFED*	PANTONE 304 C*
 Pastel Banana Yellow FP171-1016	#DDD692*	PANTONE 615 C*
 Pastel Ice Cream Pink FP171-3015	#DBA6A6*	PANTONE 4065 C*
 Pink FP171-4010	#E249B6*	PANTONE 239 C*
 Pistachio green FP171-6020	#73BA0B*	PANTONE 368 C*
 Purple FP171-4006	#662DB4*	PANTONE 2090 C*
 Red FP171-3020	#F72917*	PANTONE Bright Red C*
 Red Wine FP171-3005	#A63A4D*	PANTONE 7419 C*
 Shark Grey FP171-7011	#6C7378*	PANTONE 6214 C*
 Silver FP171-9007	#8B8787*	PANTONE 4290 C*
 Skin Cappucino FP171-8016	#924F3D*	PANTONE 7581 C*

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PLA Original Continued

	HEX*	Closest Pantone*
	Color estimate	Estimated match
 Skin Espresso FP171-8017	#432820*	PANTONE 4975 C*
 Skin Latte FP171-1000	#E5B28A*	PANTONE 720 C*
 Sunset Orange FP171-2010	#C26342*	PANTONE 6027 C*
 White FP171-9010	#FDFFF7*	PANTONE Cloud Dancer 11-4201 TCX*
 Yellow FP171-1021	#F6E229*	PANTONE 107 C*

PLA Pearl

	HEX*	Closest Pantone*
	Color estimate	Estimated match
 Blue FP171-5015PE	#509DD9*	PANTONE 2171 C*
 Green FP171-6018PE	#4DDC2F*	PANTONE 2287 C*
 Night Blue Pearl FP171-5026PE	#3161AA*	PANTONE 3506 C*
 Purple FP171-4006PE	#662DB4*	PANTONE 2090 C*
 Red FP171-3020PE	#F72917*	PANTONE Bright Red C*

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PLA Glitter

	HEX* Color estimate	Closest Pantone* Estimated match
 Black FP171-9005G	#282828*	PANTONE 426 C*
 Blue FP171-5015G	#509DD9*	PANTONE 2171 C*
 Green FP171-6018G	#4DDC2F*	PANTONE 2287 C*
 Nature FP171-12076	#FFFFE8*	PANTONE Cloud Dancer 11-4201 TCX*
 Red FP171-3020G	#F72917*	PANTONE Bright Red C*
 White FP171-9016G	#FDFFF7*	PANTONE Cloud Dancer 11-4201 TCX*

PLA Lumos

	HEX* Color estimate	Closest Pantone* Estimated match
 Glow in the Dark FP171-10494	#D3CFB1*	PANTONE 454 C*
 Glow UV Light Yellow FP171-18014	/	/

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Filament color chart

Color reference by filament family

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PLA Matte HS

	HEX* Color estimate	Closest Pantone* Estimated match
 Army Green FM171-6003	#55593E*	PANTONE 7764 C*
 Black FM171-9005	#323336*	PANTONE 426 C*
 Blue FM171-5015	#509DD9*	PANTONE 2171 C*
 Bordeaux FM171-4004	#AE3231*	PANTONE 7627 C*
 Coral FM171-3020	#D64745*	PANTONE 6047 C*
 Creamstone FM171-1015	#D1C6AF*	PANTONE 4246 C*
 Lime FM171-1028	#ADDDB34*	PANTONE 2299 C*
 Mint FM171-6027	#90A2A9*	PANTONE 7543 C*
 Mist Grey FM171-7011	#93969B*	PANTONE Cool Gray 7 C*
 Off-White FM171-9002	#BFB1A6*	PANTONE 4267 C*
 Rosy FM171-3015	#C6A6A6*	PANTONE 7633 C*
 Sage FM171-6021	#8D8C7E*	PANTONE 415 C*
 White FM171-9010	#FDFFF7*	PANTONE Cloud Dancer 11-4201 TCX*

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Filament color chart

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PLA Silk

	HEX* Color estimate	Closest Pantone* Estimated match
 Aquamarine FL171-6027	#51B765*	PANTONE 2256 C*
 Black FL171-9005	#323336*	PANTONE 426 C*
 Bordeaux FL171-3005	#AE3231*	PANTONE 7627 C*
 Bronze FL171-3001	#CC7141*	PANTONE 2433 C*
 Brown FL171-1011	#C99430*	PANTONE 7563 C*
 Cherry Gloss FL171-3020	#D84738*	PANTONE 7625 C*
 Cherry Pink FL171-4006	#EF1967*	PANTONE 2040 C*
 Dark Copper FL171-8004	#AA5E54*	PANTONE 7523 C*
 Dark Green FL171-6005	#6ADA7F*	PANTONE 2268 C*
 Desert Blush FL171-1015	#C89C72*	PANTONE 728 C*
 Flame Orange FL171-2010	#E67C27*	PANTONE 158 C*
 Gold 18K FL171-1036	#E3BC60*	PANTONE 2008 C*
 Gold 24K FL171-1037	#EBA728*	PANTONE 2007 C*
 Graphite Grey FL171-7024	#7C736F*	PANTONE 409 C*

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Filament color chart

Color reference by filament family

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PLA Silk Continued

	HEX*	Closest Pantone*
	Color estimate	Estimated match
 Hawaiian Blue FL171-5021	#89DEDB*	PANTONE 318 C*
 Jungle Gold FL171-1027	#E6FF59*	PANTONE 380 C*
 Lila FL171-4005	#665ED0*	PANTONE 2725 C*
 Lime FL171-2000	#ADDDB34*	PANTONE 2299 C*
 Love Fire FL171-4004	#C9463B*	PANTONE 6047 C*
 Ocean Blue FL171-5020	#1F6BEB*	PANTONE 2132 C*
 Olive Gold FL171-6003	#9D925F*	PANTONE 451 C*
 Olive Green FL171-6021	#9D884D*	PANTONE 4505 C*
 Pistachio Green FL171-6020	#73BA0B*	PANTONE 368 C*
 Princess Gleam FL171-4010	#DB75A6*	PANTONE 2045 C*
 Rose FL171-3017	#DA3055*	PANTONE 198 C*
 Royal Sapphire FL171-5003	#4058C4*	PANTONE 2726 C*
 Silver FL171-9007	#8B8787*	PANTONE 4290 C*
 Sky Blue FL171-5015	#3395D7*	PANTONE 3538 C*

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Filament color chart

Color reference by filament family

azurefilm

PLA Silk Continued

	HEX*	Closest Pantone*
	Color estimate	Estimated match
 Tropical Teal FL171-5017	#3ACFCD*	PANTONE 319 C*
 Turquoise Blue FL171-5018	#3ECCB9*	PANTONE 3258 C*
 White FL171-9010	#FDFFF7*	PANTONE Cloud Dancer 11-4201 TCX*
 Yellow FL171-1021	#F6E229*	PANTONE 107 C*

PLA Strongman

	HEX*	Closest Pantone*
	Color estimate	Estimated match
 Black FPS171-9005	#323336*	PANTONE 426 C*
 Blue FPS171-5015	#509DD9*	PANTONE 2171 C*
 Green FPS171-6018	#4DDC2F*	PANTONE 2287 C*
 Grey FPS171-7001	#878F9A*	PANTONE 6219 C*
 Nature FPS171-0000	#FFFFFFC*	PANTONE Cloud Dancer 11-4201 TCX*
 Purple FPS171-4006	#662DB4*	PANTONE 2090 C*
 Red FPS171-3020	#F72917*	PANTONE Bright Red C*
 White FPS171-9010	#FDFFF7*	PANTONE Cloud Dancer 11-4201 TCX*
 Yellow FPS171-1021	#F6E229*	PANTONE 107 C*

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Filament color chart

Color reference by filament family

azurefilm

PLA Transparent

	HEX* Color estimate	Closest Pantone* Estimated match
 Blue FP171-5015T	#4CA1F9*	PANTONE 279 C*
 Red FP171-3020T	#F64735*	PANTONE Warm Red C*
 Transparent FP171-0000	#D3CCA1*	PANTONE 4545 C*
 Yellow FP171-1021T	#F4DC20*	PANTONE 107 C*

PLA Silk Rainbow

	HEX* Color estimate	Closest Pantone* Estimated match
 Amber FL171-2672	/	/
 Aurora FL171-6145	/	/
 Candy FL171-3461	/	/
 Harmony FL171-1644	/	/
 Lavender FL171-6446	/	/
 Lemon Mist FL171-1551	/	/
 Sunset Splash FL171-5318	/	/
 Tropicana FL171-2463	/	/
 Wild Ember FL171-2549	/	/

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Filament color chart

Color reference by filament family

azurefilm

PLA Silk Dual Color

	HEX* Color estimate	Closest Pantone* Estimated match
 Crimson Steel FLD171-9352	/	/
 Emerald Surf FLD171-6654	/	/
 Golden Shadow FLD171-9151	/	/
 Midnight Chrome FLD171-9011	/	/
 Obsidian Moss FLD171-5253	/	/
 Rose Fortune FLD171-1040	/	/
 Velvet Bloom FLD171-4040	/	/
 Yin Yang FLD171-9090	/	/

PLA Silk Tri Color

	HEX* Color estimate	Closest Pantone* Estimated match
 Mermaid Dream FLT171-5451	/	/
 Peacock Bloom FLT171-4154	/	/
 Royal Fizz FLT171-4415	/	/
 Sunrise Pop FLT171-1452	/	/
 Sunset Blaze FLT171-4213	/	/

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Filament color chart

Color reference by filament family

azurefilm

PETG Hyper Speed

	HEX* Color estimate	Closest Pantone* Estimated match
 Army Green FG171-6003	#55593E*	PANTONE 7764 C*
 Black FG171-9005	#323336*	PANTONE 426 C*
 Blue FG171-5015	#509DD9*	PANTONE 2171 C*
 Fuchsia Pink FG171-4007	#ED3F98*	PANTONE 212 C*
 Grass Green FG171-6010	#1CB121*	PANTONE 2423 C*
 Grey FG171-7001	#878F9A*	PANTONE 6219 C*
 Light Green FG171-6019	#81E642*	PANTONE 7488 C*
 Light Grey FG171-7035	#CDCDCD*	PANTONE Cool Gray 2 C*
 Lila FG171-4005	#665ED0*	PANTONE 2725 C*
 Lipstick Red FG171-3002	#E80C22*	PANTONE 2035 C*
 Moon Light FG171-9011	#D6D6D6*	PANTONE 427 C*
 Neon Lime FG171-2000	#C8F200*	PANTONE 2297 C*
 Orange FG171-2008	#F16108*	PANTONE 1585 C*
 Pastel Baby Blue FG171-5012	#8DDFED*	PANTONE 304 C*

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Filament color chart

Color reference by filament family

azurefilm

PETG Hyper Speed Continued

	HEX*	Closest Pantone*
Color estimate	Estimated match	
 Pastel Banana Yellow FG171-1016	#DDD692*	PANTONE 615 C*
 Pastel Ice Cream Pink FG171-3015	#DBA6A6*	PANTONE 4065 C*
 Pastel Mint Green FG171-6019P	#D1F8EE*	PANTONE 573 C*
 Raspberry Red FG171-3027	#F5184C*	PANTONE 192 C*
 Silver FG171-9007	#8B8787*	PANTONE 4290 C*
 Skin Cappuccino FG171-8016	#924F3D*	PANTONE 7581 C*
 Skin Espresso FG171-8017	#432820*	PANTONE 4975 C*
 Skin Latte FG171-1000	#E5B28A*	PANTONE 720 C*
 Skin Macchiato FG171-1024	#70512E*	PANTONE 6014 C*
 Tiger Orange FG171-2009	#EA010F*	PANTONE 2347 C*
 Turquoise Blue FG171-5018	#3ECCB9*	PANTONE 3258 C*
 White FG171-9010	#FDFFF7*	PANTONE Cloud Dancer 11-4201 TCX*
 Yellow FG171-1021	#F6E229*	PANTONE 107 C*

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PETG Pearl

	HEX* Color estimate	Closest Pantone* Estimated match
 Blue FG171-5015PE	#509DD9*	PANTONE 2171 C*
 Green FG171-6018PE	#4DDC2F*	PANTONE 2287 C*
 Red FG171-3020PE	#F72917*	PANTONE Bright Red C*

PETG Hyper Speed Transparent

	HEX* Color estimate	Closest Pantone* Estimated match
 Blue FG171-5015T	#4CA1F9*	PANTONE 279 C*
 Dark Blue FG171-5015D	#0F1667*	PANTONE 662 C*
 Green FG171-6018T	#4CBC3F*	PANTONE 361 C*
 Purple FG171-4005T	#7252D3*	PANTONE 2097 C*
 Red FG171-3020T	#F64735*	PANTONE Warm Red C*
 Transparent FG171-0000	#D3CCA1*	PANTONE 4545 C*
 Yellow FG171-1021T	#F4DC20*	PANTONE 107 C*

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Filament color chart

Color reference by filament family

azurefilm

PCTG Original

	HEX* Color estimate	Closest Pantone* Estimated match
 Black FC171-9005	#323336*	PANTONE 426 C*
 Grey FC171-7001	#878F9A*	PANTONE 6219 C*
 Transparent FC171-0000	#D3CCA1*	PANTONE 4545 C*
 White FC171-9010	#FDFFF7*	PANTONE Cloud Dancer 11-4201 TCX*

ASA Original

	HEX* Color estimate	Closest Pantone* Estimated match
 Black FS171-9005	#323336*	PANTONE 426 C*
 Blue FS171-5015	#509DD9*	PANTONE 2171 C*
 Dark Blue FS171-5002	#1B5ECC*	PANTONE 2132 C*
 Dark Grey FS171-7011	#7A7E8A*	PANTONE 6220 C*
 Gold FS171-1036	#846A3B*	PANTONE 7560 C*
 Green FS171-6018	#4DDC2F*	PANTONE 2287 C*
 Green Light FS171-6019	#81E642*	PANTONE 7488 C*
 Grey FS171-7001	#878F9A*	PANTONE 6219 C*
 Light Grey FS171-7035	#CDCDCD*	PANTONE Cool Gray 2 C*

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Filament color chart

Color reference by filament family

azurefilm

ASA Original

Continued

HEX*

Color estimate

Closest Pantone*

Estimated match

	Natural FS171-0000	#FFFFFFC*	PANTONE Cloud Dancer 11-4201 TCX*
	Orange FS171-2008	#F16108*	PANTONE 1585 C*
	Red FS171-3020	#F72917*	PANTONE Bright Red C*
	Silver FS171-9007	#8B8787*	PANTONE 4290 C*
	White FS171-9010	#FDFFF7*	PANTONE Cloud Dancer 11-4201 TCX*
	Yellow FS171-1021	#F6E229*	PANTONE 107 C*

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Filament color chart

Color reference by filament family

azurefilm

ABS Plus

	HEX* Color estimate	Closest Pantone* Estimated match
 Black FAP171-9005	#323336*	PANTONE 426 C*
 Black Glitter FAP171-9005G	#282828*	PANTONE 426 C*
 Blue FAP171-5015	#509DD9*	PANTONE 2171 C*
 Green FAP171-6018	#4DDC2F*	PANTONE 2287 C*
 Grey FAP171-7001	#878F9A*	PANTONE 6219 C*
 Natur FAP171-0000	#E4E1CB*	PANTONE 7527 C*
 Orange FAP171-2008	#F16108*	PANTONE 1585 C*
 Red FAP171-3020	#F72917*	PANTONE Bright Red C*
 White FAP171-9010	#FDFFF7*	PANTONE Cloud Dancer 11-4201 TCX*
 Yellow FAP171-1021	#F6E229*	PANTONE 107 C*

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Filament color chart

Color reference by filament family

azurefilm

TPU Flexible 95A

	HEX* Color estimate	Closest Pantone* Estimated match
 Black FT951-9005	#323336*	PANTONE 426 C*
 Blue FT951-5015	#509DD9*	PANTONE 2171 C*
 Red FT951-3020	#F72917*	PANTONE Bright Red C*
 White FT951-9010	#FDFFF7*	PANTONE Cloud Dancer 11-4201 TCX*

LumberLay

	HEX* Color estimate	Closest Pantone* Estimated match
 Bamboo FW171-2000	#AA8C70*	PANTONE 4256 C*
 Black Ebony FWR171-9005	#393938*	PANTONE 447 C*
 Cork FW171-1000	#6B4734*	PANTONE 7603 C*
 Green Poplar FWR171-6021	#958D64*	PANTONE 6203 C*
 Grey Oak FWR171-7001	#988B84*	PANTONE 408 C*
 Pine FW171-0000	#BB9E85*	PANTONE 2312 C*
 White Wood FWR171-9010	#DACFCA*	PANTONE Warm Gray 1 C*

LumberLay Glitter

	HEX* Color estimate	Closest Pantone* Estimated match
 Cork FW171-1000G	#6B4734*	PANTONE 7603 C*

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